

Work Order ID 55792

February 1, 2010 10:51:41 AM



Page 1

Item ID: D3933-2

Accept



Setup Start



Revision ID:

Item Name: Aft Cabin Wall Protector, RH

Stop



Start Date: 2/02/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/03/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

100



Waterjet

Memo

0.00

BS 10-2-11

FLOW CNC Waterjet

1-Cut as per Dwg D3933

Dwg Rev: *A*

Prog Rev: *A*

2- Deburr if necessary

EFS 10/02/16 ③

110



QC2- Inspect parts off machine FAI/FAIB

0.00

BS 10-2-11

Memo

0.00

QC

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55792

February 1, 2010 10:51:41 AM



Page 2

Item ID: D3933-2

Accept



Setup Start



Revision ID:

Item Name: Aft Cabin Wall Protector, RH

Stop



Start Date: 2/02/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/03/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

S

Set Up/
Run Hours

0.00

0.00

Draw
Number

510102116

Draw
Rev.

Plan
Code

Accept
Qty

73

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

0.00

10-2-17

50 34

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/02/17 JJ

PL 10-2-17 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

February 1, 2010 10:51:40 AM

Page 1

Work Order ID: 55792



Parent Item: D3933-2



Parent Item Name: Aft Cabin Wall Protector, RH

Start Date: 2/02/10

Required Date: 2/03/10

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MLEXS.I25-F60029-04		Purchased		No		100	sf	837.1519	14.0200	20.1		

GE PLASTICS LEXAN SHEET

Warehouse

Location

Main Warehouse

MAT	Loc Qty	Loc Code
103106	1.6765	
105330	47.8767	
109455	40.5717	
111710	329.893632	
112585	417.133366	112585

(3)

10-2-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	83933-2
Description: Aft Cabin Wall Protector, RH	Part Number:	D3933-2
Inspection Dwg: D3933	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>RB</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	10-2-11	Date:	10/02/11	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	



